



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D412-702-071
Job Sheet 171772



Part No: D412-702-071

Job Qty: 1 ea

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No: RA196

Due Date: 2/8/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD verf:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/8/18	0.00	0.00	Start Up Stores/Pkg-2		
120	QC	1 pcs		2/8/18	0.00	0.00	QC4		
125	DC	1 pcs		2/8/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/8/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		2/8/18	0.00	0.00	QC21		

DAS
21
9-89

FEB 0 0 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-702-071	Comfort Crew Shoulder Harness	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-702-071	2	0	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 11:17 AM dart.lacelle.linda

DART
AEROSPACE
S040531



Comfort Crew Shoulder Harness

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PART NO: D412-702-071
Original Serial #: S040531
Revision:
Operation:
Change No: Start up Operation
CHG003

02/08/18
Job No: 171772

Inspection Sheet Complete RA196

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D205-634-011	S014819	#VALUE!	☒ yes	☒ yes	☐ yes	☐ yes	STOCK	S038943 <i>171771</i>	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 011. Add new labels no paper work needed.
D412-702-011	S025355	#VALUE!	☒ yes	☒ yes	☐ yes	☐ yes	STOCK	S038945 <i>171772</i>	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 003. Add new labels no paper work needed.
D412-702-071	S011751	#VALUE!	☒ yes	☒ yes	☐ yes	☐ yes	STOCK	S038944 <i>171773</i>	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 003. Add new labels no paper work needed.
0		#VALUE!	☐ yes	☐ yes	☐ yes	☐ yes			
0		#VALUE!	☐ yes	☐ yes	☐ yes	☐ yes			
0		#VALUE!	☐ yes	☐ yes	☐ yes	☐ yes			

QC Approval: P.D.

Date: 5-Feb-18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								